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Velcon Filters, Inc.

# Service Bulletin

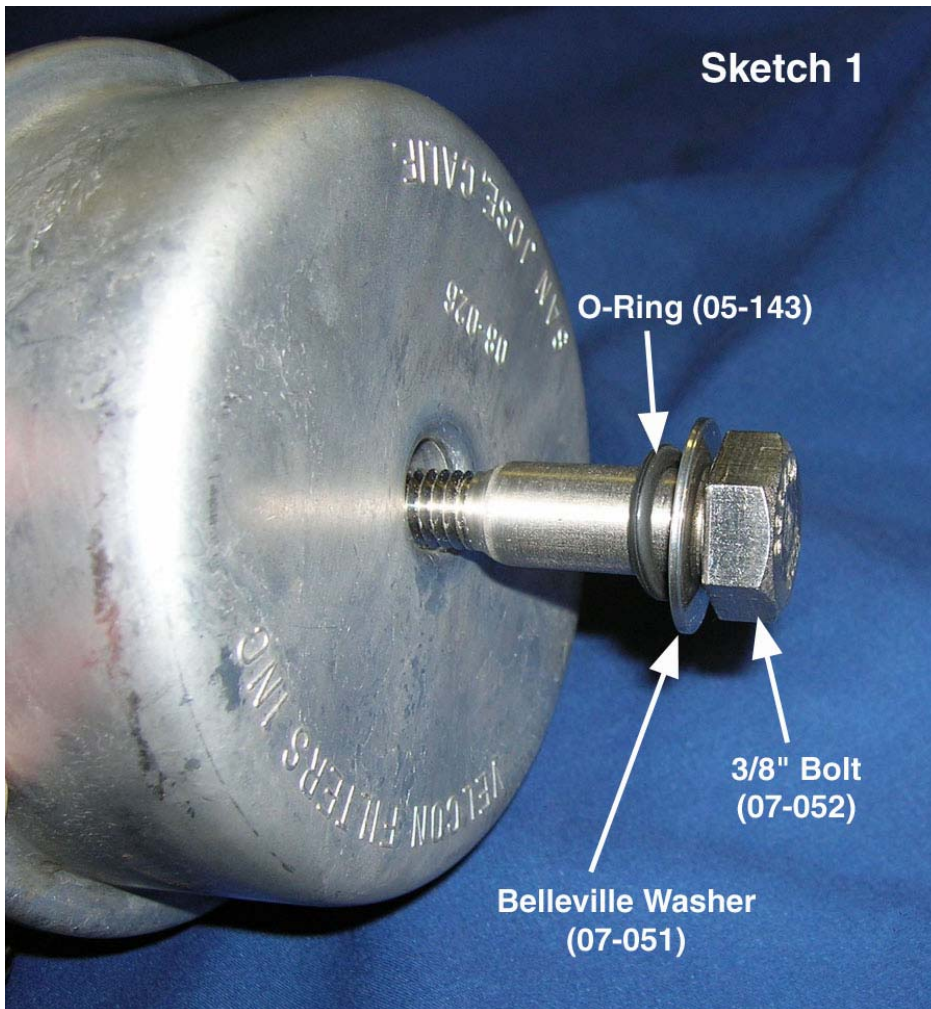
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## Blind Cap Assembly PN 60464

During a recent change out leakage was observed around the flat gasket (Velcon PN G-0313). We are recommending at the next change-out, or per your company's QC/fuel quality recommendation, a change to the bolt assembly.

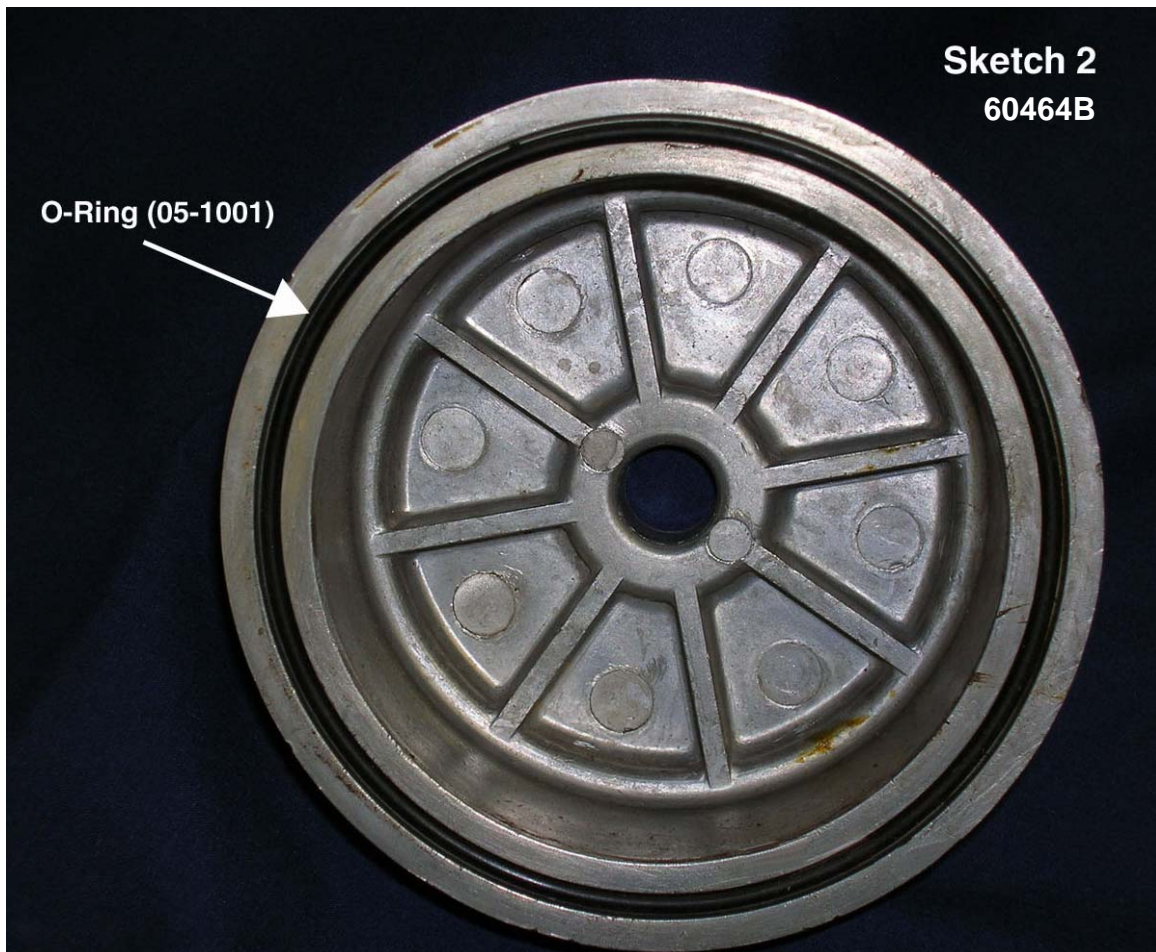
Please see Sketch 1 that shows a new bolt (PN 07-052) to replace the one used with 3/8" bulk head threads.



In Velcon vessels, replace the existing bolt, gasket, flat washer and lock washer with a 3/8 inch bolt (PN 07-052), a Belleville (spring) washer (PN 07-051), and O-ring (PN 05-143). In Facet/Fram vessels, reuse the existing bolt and replace the remaining hardware with a Belleville (spring) washer (PN 07-051) and an O-ring (PN 05-143). **With these arrangements, the torque rating is 15 ft-lbs.**

If the blind cap assembly is fitted to a flat surface with no knife edge and the pressure after the filter vessel exceeds 110 psi then we recommend using an O-ring seal (PN 05-1001) as shown in Sketch 2. (Use care to make sure the O-ring does not fall out when fitting it to the surface.)

The complete assembly with o-ring seal would be PN 60464B.



### Part Listing

07-052 (3/8" Bolt)

07-051 (Belleville washer)

05-143 (O-Ring)

05-1001 (O-Ring)

60464 (blind cap assy)

**60464B (blind cap assy  
for flat sealing surface)**

To order these  
replacement parts, please  
contact our order desk at  
**1-800-583-3068, x 257,  
x 258, or x 259.**

*Service Bulletin* is published by the Marketing Services Department of Velcon Filters, Inc.  
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